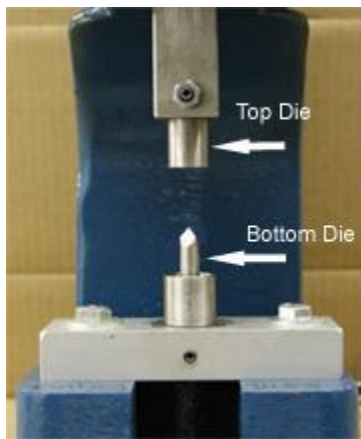


ARP Bench Top Eyelet & Grommet Machine Instructions

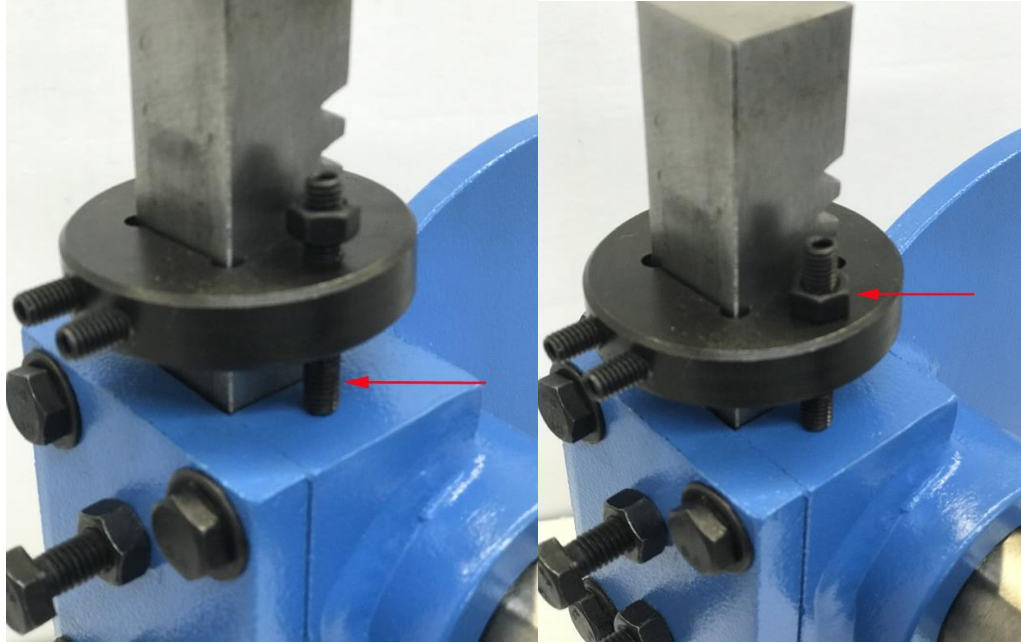
The ARP bench top eyelet machine is an accurate, economical eyelet or grommet setter. Your setting machine came equipped with setting tools which are specific to the eyelet or grommet that you are using. If you need to change eyelet sizes you must also change your setting dies. Always make sure that your setting dies are locked into position with the allen wrench that is supplied. Below is a picture of how the dies look mounted in the machine. The male die (the one with the point) always goes in the bottom die holder. The female die (the one with the hole) always goes into the top ram.



SETTING PRESSURE SHOULD ALWAYS BE ADJUSTED WHEN DIES ARE CHANGED OR WORK IS CHANGED. TEST SETTING PRESSURE WITH EYELET ONLY BEFORE TRYING IT IN YOUR WORK

How to Adjust the Setting Pressure on a ARP Bench Top Eyelet Machine

1. Lower top driving shaft down to desired crushing pressure on the eyelet.
2. Adjust top screw on the driving shaft collar until it is touching top of the machine and tighten the lock nut down to secure.



3. To adjust the handle position lever for personal preference, loosen screw on the collar that is on the left side of the machine. Pull shaft out from the right side. Position bar to one's own preference, place the shaft back into the machine and reattach collar by locking screw.